

## Autotex – Product Data Sheet

### Textured Hardcoat Polyester Film

Autotex is a high quality textured polyester\* film, developed for applications requiring a combination of high abrasion resistance and flexibility such as embossed membrane switches.

Autotex is available in sheets and rolls.

\* The term polyester is the generic term for a number of different polymers, of which polyethylene terephthalate (PET) is the most common. PET is used in MacDermid Industrial Polyester film products.

Autotox Voroion	Finish	Gauge		
Autotex version		150µm	200µm	280µm
Autotex with 0-series ink primer for solvent based screen printing inks	Fine	F150	F200	F280
	Velvet	V150	V200	V280
Autotex with 7-series ink primer for UV	Fine	F157	F207	-
screen printing inks and solvent based	Velvet	V157	V207	-

#### Primer:

Autotex has an ink adhesion primer on the second surface. Two versions are available:

The standard 0-series ink-receptive coating for solvent based screen printing inks. The primer has also been used successfully with some digital UV inkjet printers. Please contact MacDermid for more information.

The 7-series primer offers excellent adhesion to a wide range of solvent based screen printing inks and UV screen printing inks

#### Windows:

Autotex can be screen printed with Windotex windowing lacquers to obtain a clear window. Printing guidelines are available in the Windotex Processing and Safety Recommendations. Due to its lighter texture, Autotex Fine will produce clearer windows than Autotex Velvet.

Typical Properties					
Property		Autotex	Test Method		
Haze <sup>1</sup> F Ve	<sup>=</sup> ine elvet	58% ±5% 71% ±5%	ASTM D1003		
Total luminous transmissior	n <sup>1</sup>	92% ±2%	ASTM D1003		
Gloss level (60°) <sup>1</sup> V	Fine /elvet	7 ±1.5 4.5 ±1	ASTM D2457		
Yellowness index <sup>1</sup>		<3	ASTM E313		
Switch life		>5 million actuations	MacDermid Method		
Tensile strength at break <sup>2</sup>		172-190 N/mm <sup>2</sup>	ASTM D882		
Breakdown voltage <sup>2,3</sup> 15 20 28	50μm 00μm 80μm	16 – 18 kV 18 - 20 kV 22 kV	ASTM D149		
Dimensional stability <sup>1</sup>		0.2% maximum shrinkage MD at 120℃	MacDermid Method		
Thickness		Nominal ±10%	MacDermid Method		
Maximum processing temp.		120 <i>°</i> C			
Maximum use temp. <sup>1</sup>		Low humidity (<10%RH) 85℃ High humidity (10-95%RH) <60℃	MacDermid Method		
Minimum use temp. <sup>1</sup>		-40 °C (-40°F)	MacDermid Method		
Chemical resistance		Resistant to: Alcohols Dilute Acids Dilute Alkalis Esters Hydrocarbons Ketones Household Cleaning Agents <sup>1</sup>	DIN 42 115 Please refer to Autotex solvent resistance chart		

<sup>1</sup> Test method adapted to MacDermid Method

<sup>2</sup> Data derived from base film manufacturer's literature. The coating slightly enhances most properties

<sup>3</sup> Thick PET, including 250µm films, typically melts at high applied voltages

# For further information please contact salessupport@macdermidautotype.com IMDS ID-No: 12495963

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MacDermid Autotype Ltd Grove Road, Wantage, Oxon OX12 7BZ, UK Tel: +44 (0) 1235 771111 Fax: +44 (0) 1235 771196

MacDermid Autotype Inc. 245 Freight Street Waterbury, CT 06702, US Tel: +1 203-575-5700

MacDermid Autotype Pte Ltd No. 20 Tuas Avenue 6, Singapore 639307 Tel: +65 689 79670 Fax: +65 686 31025

www.macdermidautotype.com